Charge Trapping Phenomena in MOSFETS: From Noise to Bias Temperature Instability.

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# Variability in Nano-Scale Technologies



There are also environmental sources of variation: Voltage, Temperature, etc.



# **Issues in Nano-Scale Technologies**





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# **Issues in Nano-Scale Technologies**



- $V_{DD}$  saturating at  $\approx 1V$  due to non-scaling of sub-threshold slope.
- Increased Electric Field in Gate Dielectric and Semiconductor.
- Increased power density: Increased Temperature.
- High-*K* Oxides: Increased Trap Density.
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# **Discrete Charges and Traps**

Technology node	1µm	100nm	40nm	16nm
VDD (V)	3.3	1.2	1	0.8
width = length in (µm)	1	0.1	0.04	0.016
EOT / nm	10	2.2	1	1
specific capacitance (C/nF/cm <sup>2</sup> )	345	1568	3450	3450
oxide capacitance Cox (F)	3.45E-15	1.57E-16	5.52E-17	8.83E-18
Eox at VDD (MV/cm)	3.3	5.5	10.0	8.0
number of carriers in channel at Eox=5MV/cm	7.1E+04	1.2E+03	345	44
number of active defects	1000	10	1.6	0.3
$\Delta$ Vth for single carrier (mV)	0.05	1.0	2.9	18.1

Useful numbers for some selected technology nodes. Assumption: defect density=10<sup>11</sup>/cm<sup>2</sup>. [Reisinger, 2014].

$$\Delta V_{th} = q / C_{ox}$$
 with  $C_{ox} = \varepsilon \times A / tox$ 







# Low-Frequency Noise (RTN)



# Traps within a few kT from the Fermi Level contribute to noise



# **Charge Trapping Component of BTI: Stress**





# **Charge Trapping Component of BTI: Recovery**





# BTI x RTN

Traps that contribute to noise are the ones with

 $\tau_{\rm C} \cong \tau_{\rm E}$ i.e., traps that keep switching state

Traps that contribute to NBTI are the ones with

 $\tau_{\rm C} < \tau_{\rm E}$ i.e, traps that become occupied



# **Modeling Approach**

Based on Microscopic (Random) Quantities, instead of distributed (homogeneous) quantities.

- 1. Charge trapping and de-trapping are stochastic events governed by <u>characteristic time constants</u>, which are <u>uniformly distributed on a log scale</u>.
- 2. <u>Number of traps</u> is assumed to be <u>Poisson distributed.</u>
- 3. <u>Amplitude</u> of the fluctuation induced by a single trap <u>is a random variable</u>. Studied by atomistic simulations (if needed, exponential distribution assumed).
- 4. <u>Trap energy distribution</u> is assumed to be <u>U shaped</u> (key to explain the AC behavior).



# Some Advantages of our Approach Talk Outline

- 1. Can be Applied to both DC and AC Large Signal Excitation.
- 2. Can be Applied also for Transient Simulation.
- 3. Random Variables Lead to Statistical Model (Today Variability is a Major Issue). Applicable in Linear and Log Scale.
- 4. Can be Applied to Different Phenomena where Charge Trapping Plays a Role, such as Noise and NBTI.



# **RTN Definition**



Time (20 s/div)

In its simplest form, RTN is a Two-Level temporal fluctuation of a signal between a high and a low state.

This is characterized by a time in the high state  $(t_{high})$ , in the low state  $(t_{low})$  and an amplitude  $(\Delta I, \Delta V, \Delta R \text{ or } \Delta G)$ .



## **RTN Power**





# **RTN Power**



Noise PSP as a function of  $\beta = \tau_c / \tau_{e.}$  For  $\beta = 1$  noise PSD is maximum.

$$S_{i}(\omega) = \frac{\delta_{i}^{2}}{\pi} \cdot \frac{\beta_{eq}}{\left(1 + \beta_{eq}\right)^{2}} \cdot \frac{1}{\omega_{i}} \cdot \frac{1}{1 + \left(\frac{\omega}{\omega_{i}}\right)^{2}}$$



# **Behavior of Time Constants**



4425 emission times, showing that it is distributed exponentially.

 $\tau_e$ =0.0528 s, standard deviation = 0.505 s.

Up and down time constants follow a Poisson distribution for simple two-level RTNs, given by:

$$P_1(t) = \frac{1}{\tau_1} \exp(-\frac{t}{\tau_1})$$

with  $\tau_1$  the average value. P<sub>1</sub>(t)dt the probability that the high state 1 will not make a transition for time t, then will make one in the interval t and t+dt.

 $P_{1\to 0}(\Delta t) = \Delta t / \tau_1$ 



#### **Trap Amplitude**



C. T. Chan, H. C. Ma, C. J. Tang and T. Wang, VLSI Digest of tech. papers, p. 90 (2005).

# **Trap Amplitude**



Recovery traces after repeated stress pulses with  $t_s = 10$  ms and 10 s pulse length. Four different defects (named A, B, F, G) with different capture and emission time constants and step heights are charged. For the given gate area,  $\Delta V_{th}$  after the charge sheet approximation is 1 mV, the resolution is about 0.2 mV [Reisinger, 2014].



#### **The Time-Dependent Defect Spectroscopy**





# **Time Constants and Tunneling**







NBTI step heights measured on 72 devices shows a clear exponential distribution. The average  $V_{th}$  shift  $\eta$  is 4.75±0.30 mV in the pFETs with metallurgic length L = 35 nm, width W = 90 nm, and HfO<sub>2</sub> dielectrics with EOT = 0.8 nm.



#### **RDF: Random Dopant Fluctuations**





#### Drain Current Fluctuations For Different RDF Configurations

1.0

0.8

 $({}^{0}{}^{O}{}^$ 

0.2

0.0

0.0

 $z_{t} = 0.5W$ 

-0.2



As a function of the trap position along the channel length As a function of the trap depth into the oxide

 $-d_t/t_{ox}$ 

-0.6

 $f(d_t/t_{OX}) = 0.35(-d_t/t_{OX})^2 + 1.27(-d_t/t_{OX}) + 0.95$ 

-0.4



-0.8

-1.0

 $-f(d_t/t_{OX})$ 

 $x_t = 0.8L_G$ 

 $x_{t} = 0.2L_{c}$ 

 $x_{t} = 0.4L_{G}$  $x_{t} = 0.6L_{G}$ 

#### Drain Current Fluctuations For Different RDF Configurations and Trap Positions



Different RDF, different trap position along the channel length (L), width (W) and different trap depth into the oxide: **Exponential Distribution** 

# **Low-Frequency Noise**

- Frequency Domain Modeling (DC)
  - Noise due to a Single Trap
  - Noise due to the Ensemble of Traps
- AC Large Signal Excitation
- Time Domain (Transient) Analysis and Simulation



#### **Evaluating the Noise Power due to One Trap**

• Poisson Process

$$p(0 \to 1)dt = \frac{dt}{\tau_c}$$
 (capture)

$$p(1 \to 0)dt = \frac{dt}{\tau_e}$$
 (emittion)

average time in state 
$$1 = \langle t \rangle_1 = \tau_c = \frac{1}{\tau_c} \int_0^\infty t \exp(-t/\tau_c) dt$$

average time in state 
$$0 = \langle t \rangle_0 = \tau_e = \frac{1}{\tau_e} \int_0^\infty t \exp(-t/\tau_e) dt$$



#### Evaluating the Noise Power due to One Trap

• The autocorrelation is given by

$$A(t) = \frac{\tau_e \tau_c}{(\tau_c + \tau_e)^2} + \left(\frac{\tau_c}{\tau_c + \tau_e}\right)^2 \exp\left[-\left(\frac{1}{\tau_e} + \frac{1}{\tau_c}\right)t\right]$$

 And the power spectrum density (Fourier Transform) is a Lorentzian

$$S(\omega) = \frac{\delta^2}{(\tau_c + \tau_e)} \frac{1}{\left(\frac{1}{\tau_c} + \frac{1}{\tau_e}\right)^2 + \omega^2} + \frac{\text{Singular term}}{\text{It is not important}}$$



# **RTN: Random Telegraph Noise**





#### **Evaluating the Noise Power due to Many Traps**





#### **Evaluating the Noise Power due to Many Traps**

• Superposition of Lorentzians

$$S(f,\omega_1,...,\omega_{N_{tr}},A_1,...,A_{N_{tr}}) = \sum_{i=1}^{N_{tr}} S_i(\omega) = \sum_{i=1}^{N_{tr}} A_i^2 \frac{1}{\omega_i} \frac{1}{1 + \left(\frac{\omega}{\omega_i}\right)^2}$$

• Averaging on many variability sources

$$\langle S \rangle = \underbrace{\ln^{-1} \left( \frac{\omega_{\max}}{\omega_{\min}} \right)}_{\text{normalization}} \underbrace{\sum_{N_{tr}=0}^{\infty} \frac{N^{N_{tr}} e^{-N}}{N_{tr}!}}_{\text{number of traps per sample is Poisson distributed}} \underbrace{\sum_{i=1}^{N_{tr}} \langle A_i^2 \rangle}_{p(\tau_i) \propto \tau_i^{-1}} \underbrace{\int_{-\infty}^{\omega_{\max}} \frac{1}{\omega_i^2} \frac{1}{1 + \left(\frac{\omega}{\omega_i}\right)^2} df_i}{p(\tau_i) \propto \tau_i^{-1}}}_{p(\omega_i) = \ln^{-1} \left(\frac{\omega_{\max}}{\omega_{\min}}\right) \omega_i^{-1}}$$



#### **Evaluating the Noise Power due to Many Traps**

• Average Value

$$< S(f) > = \frac{ N_{dec} WL}{f} \frac{\pi}{2}$$

• Standard Deviation

$$\frac{\sigma_{S(f)}}{} = \frac{\sqrt{2}}{\pi \sqrt{N_{dec} WL}} \sqrt{\frac{}{^{2}}}$$

<u>G Wirth et al. IEEE Trans Electron Dev, 2005</u>



#### **Average Value and Variability**





#### **Average Value and Variability**





#### **Average Value and Variability**




### **Variability Scaling**





#### How to statistically describe the noise?



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### How to statistically describe the noise?



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### Dependence of I<sub>D</sub> Fluctuations on Trap Position. Conventional TCAD, Halo, Long Dev.





### Dependence of I<sub>D</sub> Fluctuations on Trap Position. Conventional TCAD, Halo, Long Dev.



 $V_{\rm gs} = 0.5 \text{ V} \text{ and } V_{\rm ds} = 0.1 \text{ V}$ 



#### **Variability: Dependency on Frequency**



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## **Low-Frequency Noise**

- Frequency Domain Modeling (DC)
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#### **Switched Bias: Modulaton Theory**

we can expect for 50% duty cycle, as the switching operation can be represented as a multiplication of the 1/f noise current with a square-wave signal with 50% duty cycle, m(t), as follows:

$$m(t) = \frac{1}{2} + \frac{2}{\pi} \cdot \sin \omega_{sw} t + \frac{2}{3\pi} \sin 3\omega_{sw} t + \frac{2}{5\pi} \sin 5\omega_{sw} t + \cdots$$
(1)

In the frequency domain this corresponds to a convolution of the PSD of the 1/f noise with a spectrum with delta functions at dc,  $\omega_{sw}$ ,  $3\omega_{sw}$ ,  $5\omega_{sw}$ , etc. The dc-term determines the resulting noise power in baseband, which is  $(1/2)^2$  (or -6 dB) compared to the original 1/f noise power.

Klumperink et al., IEEE J. SOLID-STATE CIRC, VOL. 35, NO. 7, 2000



## **Noise Produced by Interface States**

 LF-noise of MOSFETs is generated by trap-states at the Si/SiO<sub>2</sub> interface which are randomly charged and discharged in time



- This leads to modulation of both local mobility and number of free carriers in the channel
- Probability of a trap state to switch its occupation level depends on the energetic position of the local Fermi level

# Trap State and Fermi Level at V<sub>gs,on</sub>



The Energy difference between the Fermi Level and the Trap Level depend on bias (time)

# Trap State and Fermi Level at V<sub>gs,off</sub>



The Energy difference between the Fermi Level and the Trap Level depend on bias (time)

### **Trap State at Switched Bias Operation**



### Noise Spectra for a Single Trap under Cyclo-Stationary Excitation

$$S_{i} = \frac{\delta_{i}^{2}}{\pi} \cdot \frac{\beta_{eq}}{\left(1 + \beta_{eq}\right)^{2}} \cdot \frac{1}{\omega_{i}} \cdot \frac{1}{1 + \left(\omega / \omega_{i}\right)^{2}}$$

where

 $\beta_{eq} = \langle 1/\tau_e \rangle / \langle 1/\tau_e \rangle$ , with  $\langle \bullet \rangle = (1/T) \int_0^T \bullet dt$ 

$$\omega_{i} = <1/\tau_{e}> + <1/\tau_{c}>$$

#### For Switching Frequency $>> \omega_i$

## Noise Spectra for a Single Trap under Square Wave Excitation

$$<1/\tau_{c}> = (\alpha / \tau_{c,on} + (1-\alpha) / \tau_{c,off})$$
$$<1/\tau_{e}> = (\alpha / \tau_{e,on} + (1-\alpha) / \tau_{e,off})$$

$$\beta_{eq} = \psi(E_{on}, E_{off}, \alpha)e^{2E_t/k_BT}$$

$$\psi(E_{on}, E_{off}, \alpha) = \frac{\alpha e^{-E_{on}/k_B T} + (1-\alpha)e^{-E_{off}/k_B T}}{\alpha e^{E_{on}/k_B T} + (1-\alpha)e^{E_{off}/k_B T}}$$

### **Noise Reduction under Cyclo-Operation**



- Modulation theory predicts four times noise reduction for CS operation
- Noise reduction is larger and in good agreement to the proposed model.

#### Normalized Variability of Noise Behavior **10**<sup>-16</sup> SAMPLE SIZE = 40 CYCLO\_FREQ = 1 KHz **10<sup>-17</sup>** WL S $_{\rm ID}$ [ A $^2$ $\mu$ m $^2$ /Hz] **10**<sup>-18</sup> **10**<sup>-19</sup> **10**<sup>-20</sup> **10**<sup>-21</sup> DC **CYCLO** DC CYCLO $L = 0.04 \ \mu m$ $L = 1 \mu m$ **CHANNEL LENGTH**

Variability is seen to increase under Cyclo-Stationary Operation.

### **Low-Frequency Noise**

- Frequency Domain Modeling (DC)
  - Noise due to a Single Trap
  - Noise due to the Ensemble of Traps
- AC Large Signal Excitation

## • Time Domain (Transient) Analysis and Simulation



### **RTN and Time Domain**



### **V<sub>T</sub> Fluctuations**



### **Possible Simulation Methodologies**





### **RTN: Transient Simulation (1)**

- Charge trapping and de-trapping are stochastic events, governed by capture and emission time constants,  $\tau_c$  and  $\tau_e$ , which are uniformly distributed on a log-scale;
- the number of traps  $(N_{tr})$  is assumed to be Poisson distributed, and the average number of traps (parameter of the Poisson) is assumed to be proportional to the channel area;
- trap energy distribution,  $g(E_T)$ , is assumed to be U-shaped;
- the amplitude of the  $V_T$  fluctuation induced by a single trap, is a random variable given by atomistic device simulations.



### **RTN: Transient Simulation (2)**

- At each simulation time step, it is checked if a trap changes state.
- Trap switching probability is evaluated based on the device bias point at each transient simulation step.
- If one or more trap change state, transistor threshold voltage is changed accordingly.
- Simulators do not support this kind of simulation:
  - ngspice and BSIM4 code modified.



### **V<sub>T</sub>** Fluctuates Over Time



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### **Transient Simulation of Ring Oscillators**





## **Period Jitter**

#### • Period Jitter

 Period Jitter is the difference between a clock period and the ideal clock period (it can occur after or before the ideal transition).





### **Statistical Simulation Results**





### Phase Noise: Up-converted 1/f Noise





## **RTN and SRAM**



Vmin on some SRAM arrays varied from one measurement to the next (90nm node).

Source: M Agostinelli et al. (Intel), IEDM 05



## Comments

#### • Pros

- Properly implements the physical-based equations into a circuit simulator
- Computationally efficient (minor impact on the run time of the transient simulation)
- Easy to use: Transparent for the circuit designer (no change needed in the netlist).
- Monte Carlo "by its nature".

#### Cons

• Changes made on simulator source code: time intensive work, and restriction to access proprietary code (HSpice, Spectre, etc.)



# Outline

- Our Modeling Approach for Charge Trapping
- Low-Frequency Noise:
  - Frequency Domain Models (DC and AC Large Signal)
  - Time Domain Analysis and Simulation
- NBTI: Charge Trapping Component
- Amplitude of the  $\Delta V_T$  Induced by a Trap
- Conclusion



## **Modeling Approach** · V<sub>G</sub> Gate Contact **()** Dielectric Semiconductor V<sub>G</sub> Positive: PBTI V<sub>G</sub> Negative: NBTI current time

 $<\Delta V_T(t)>=<\delta>\langle n(t)\rangle$ 



PFET V<sub>th</sub> at Negative gate Bias (and typically at elevated **Temperature**) starts shifting (shows Instability)  $\rightarrow$  NBTI Charging of interface and oxide defects  $\rightarrow$   $\Delta V_{th}$  and  $\Delta \mu$ 



### **BTI: Bias and Temperature Stress**



I<sub>D</sub> x V<sub>G</sub> Hysteresis [Kerber et al, 2004]



### **BTI: Stress and Recovery**





### **BTI: Stress and Recovery**



## **NBTI: Charge Trapping Component**



Huard et al., IRPS 2008



### **NBTI: Charge Trapping Component**



Characteristic  $\Delta V_{th}$  transients of a single 70×90 nm<sup>2</sup> 1 nm-SiO<sub>2</sub>/1.8nm-HfSiO nMOSFET device stressed at 25 °C and  $V_G = 2.8$  V for 184 ms. Four discrete drops are observed indicating the existence of four active traps at the stress condition [Kaczer, 2014].


## Modeling Approach

#### $<\Delta V_T(t)>=<\delta>\langle n(t)\rangle$

$$\langle \overline{n(t)} \rangle = \overline{P_{01}(\tau_{c}, \tau_{e}, t)} \sum_{Ntr=0}^{\infty} \frac{N^{Ntr} e^{-N}}{N_{tr}!} N_{tr} = N \overline{P_{01}(\tau_{c}, \tau_{e}, t)}$$

$$= \frac{N}{ln10 (p_{max} - p_{min})} \left( \int_{Ev}^{Ec} \frac{g(E_{T}) dE_{T}}{1 + e^{-(E_{T} - E_{F})/k_{B}T}} \right) \left( \int_{10^{-pmi} t}^{10^{-pmax}t} \frac{(e^{-u} - 1)}{u} du \right)$$

 $\langle n(t) \rangle \sim \varphi(T, E_F)(A + B \log(t))$ 

#### **NBTI: Temperature Dependence**





#### **Model for the Charge Trapping Component**





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## Motivation

To propose a **Unified Model for DC and AC** Bias Temperature Instability.

The model should be based on **first principles** able to model both **short term** (cycle-to-cycle or ripple) and **long term** ("permanent") components of AC BTI.

Model equations should be **simple** and ease to implement in simulation tools.

## Fast and Slow Traps



$$\Delta \mathbf{V}_{\mathrm{T,Total}} = \Delta \mathbf{V}_{\mathrm{T,Slow}} + \Delta \mathbf{V}_{\mathrm{T,Fast}}$$



Fast Traps Mostly Empty

Fast Traps Mostly Occupied

Relevant Trap Time Constant:  $\tau_{C,On}$ 

# Fast Traps



Fast Traps Mostly Occupied

Fast Traps Mostly Empty

Relevant Trap Time Constant:  $\tau_{e,Off}$ 

## **Slow Traps**



Traps are too slow to follow bias point change. Equivalent Time Constants

 $<1/\tau_c>=(\alpha/\tau_{c,stress}+(1-\alpha)/\tau_{c,recovery})$ 

 $<1/\tau_e>=(\alpha/\tau_{e,stress}+(1-\alpha)/\tau_{e,recorery})$ 



Stress followed by Recovery.

Stress of 500 time units, followed by 500 time units of Recovery. Please note that Recovery is shifted by 500 time units in the Time axis, so that start of both Stress and Recovery correspond to time equal to zero.

## **Slow Traps**



 $\Delta V_{T,Slow} \approx k_S. [log(\alpha + k_A) - log(1 - \alpha + k_A)].log(t)$ 

## **Slow Traps**



 $\Delta V_{T,Slow} \approx k_S. [log(\alpha + k_A) - log(1 - \alpha + k_A)].log(t)$ 



 $\Delta V_{T,Fast} = [k_C + k_F \log(T_S)] * [(\log(\alpha + k_A) + \log(1 - \alpha + k_A)]$ 



Figure from D S Ang et al IEEE TDMR pp.19, March 2011

 $\Delta V_{T,Fast} = [k_C + k_F \log(T_S)] * [(\log(\alpha + k_A) + \log(1 - \alpha + k_A)]$ 



 $\Delta V_{T,Fast} = [k_C + k_F \log(T_S)] * [(\log(\alpha + k_A) + \log(1 - \alpha + k_A)]$ 



Monte Carlo Simulation: "Permanent" component

## **Body Biasing**



#### **Circuit Activity (Duty Cycle) Dependence**





#### Simulation of Both RTN and BTI



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#### Simulation of Both RTN and BTI





#### Simulation of Both RTN and BTI



Inverter power and delay after 10<sup>-8</sup>s and 10<sup>8</sup>s of stress (250 MHz clock)



#### Simulation of Both RTN and BTI at System Level

Statistical Std. Cell

Library

Netlist

#### Levelized Netlist



NBTI timing degradation analysis algorithm: Input: circuit netlist, input signal probability, slew rate Output: Delay

- 01: FOR each gate in level i
- 02: identify input signals
- 03: load signal information: duty cycle, slew rate
- 04: identify gate fanouts
- 05: calculate gate load capacitance
- 06: calculate gate intrinsic delay
- 07: calculate gate delay degradation caused by NBTI
- 08: calculate duty cycle for output signals
- 09: calculate slew rate for output signals
- 10: update information for output signals
- 11: set output signals as inputs for level (i+1)
- 12: END FOR

Must properly predict duty cycle, etc. SSTA assumes Gaussian Distributions

Adjust µ fresh afresh to µ aged aged i

NBTI-aware Statistical Std. Cell Library

SSTA



Calculation Fitting constant h

Calculate NBTI-aware Delay Distribution Model

## Simulation of Both RTN and BTI at System Level: Case Study



(c)



# Simulation of Both RTN and BTI at System Level: Case Study



Q-Q plot of normalized delay after 10<sup>4</sup>s (a) Path 1 (b) Path 2 Considering time zero variability



- Calculates how the random variable  $S_{I_D}(f)$  relates to the random variable  $S_{I_D}(f + \Delta f)$ .
- If the noise spectra were perfectly 1/f, then the correlation coefficient would always be equal to 1.
- Sensitive to the frequency dependence of the fundamental noise sources underlying the LFN









SMALL Area PFET  $1 \times 0.04 \mu m^2$  (40-nm)



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LARGE Area PFET  $16 \times 0.2 \ \mu m^2$ (40-nm)



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#### **Temperature Autocorrelation**

 $1 \times 0.04 \,\mu\text{m}$  NFET Population (80 devices) 1 Strong temperature Correlation Coefficient dependence indicate  $V_{\rm DS}=0.1~\rm V$ 0.8  $V_{GS} = 1.1 V$ thermal activation! 0.6 0.4  $\tau = \tau_0 \cdot \exp(z/z_0)$ Tunneling Model Thermal Activation 0.2 Kirton and Uren Model 0 Measured Correlation  $\tau = \tau_0 \cdot \exp(E_B/kT)$ -0.2 25 75 100 25 -50 0 50 Temperature (°C)  $\tau = \tau_0 \cdot \exp\left(z/z_0 + \frac{E_B}{kT}\right)$ Thermal activation fits.

#### **Time Constants and Tunneling**



Tunneling front calculations for various dielectric fields and for pure  $SiO_2(a)$  and 25% N SiON (b).

Time constants are inconsistent with elastic tunneling [Campbell et al, 2009].



### Conclusion

A microscopic, statistical modeling approach for charge trapping is presented.

It is applied to study the role of charge trapping and de-trapping in Noise and BTI.

Mutual relation between different reliability

phenomena (LF noise, BTI and RDF) is discussed.

The modeling approach may be applied for time domain (transient) or frequency domain analysis.



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