

# 3D-NUMERICAL SIMULATION OF THE SOI-FINFET

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## ABSTRACT

This paper presents the results of a 3D-numerical simulation of the SOI-FinFET geometry and process parameters for analog circuit design. A 3D-device structure, based on technology standards, is described and simulated.  $I_D$ - $V_G$  characteristics are presented and the threshold voltage ( $V_T$ ) and sub-threshold slope (S) dependence with silicon fin thickness ( $T_{fin}$ ) and doping ( $N_A$ ) are shown. The influence of a partial depleted (PD) or fully depleted (FD) silicon fin on device characteristics is also put in evidence.

## 1. INTRODUCTION

Silicon-on-Insulator (SOI) technology, with single-gate (SG) SOI-MOSFETs, has become in the last years a serious competitor for traditional BULK technology. Double-gate (DG) SOI-MOSFETs have superior performance over single-gate ones. SOI-FinFETs, also called DG-SOI MOSFETs [1] have demonstrated a good potential for circuit applications, in particular low-voltage analog applications [2-5]. Geometry and process parameters optimization are a key factor to increase the performance of the SOI-FinFET for circuit design and fabrication. 3-D numerical simulation is a powerful tool to model and study the device characteristics and it has been extensively used [2-5]. This work presents the results of a 3D-numerical simulation study of the FinFET geometry and process parameters for analog circuit design. Short-channel effects are not investigated in this work and only long-channel devices are addressed.

## 2. FINFET STRUCTURE AND SIMULATION

A double-gate n-type SOI-FinFET structure, based on technology standards, was described, including the intrinsic part of the fin controlled by the gate, the source and drain fin extensions and pads. The source and drain pads were omitted in the simulations for the sake of simplicity and reasonable computational times. This structure is shown in Fig.1 with the critical dimensions indicated. The doping concentration of silicon fin ( $N_A$ ) varies from  $6 \times 10^{17}$  to  $6 \times 10^{18}$  #/cm<sup>3</sup> and the source and drain are doped with a lateral profile with a peak of  $1 \times 10^{19}$  #/cm<sup>3</sup>. Buried oxide (BOX) thickness ( $T_{Box}$ ) and the silicon fin height ( $H_{fin}$ ) are 150nm and 60nm,

respectively. Silicon fin thickness ( $T_{fin}$ ) varies from 20nm to 200nm and the lateral-gate oxide ( $t_{ox}$ ) is 2nm. The top-gate oxide is ten times (10x) thicker than the lateral-gate oxide to avoid the influence of the first on device characteristics. This top-gate oxide acts like a “hard mask” and avoids the formation of parasitic inversion regions at the top of the silicon fin. The physical gate length ( $L_G$ ) is 1 $\mu$ m (long-channel FinFET) and the contacts are defined as neutral to avoid a definition of gate electrode work-function. The basic DC electrical characteristics of the SOI-FinFET structure described in the last section were simulated using Davinci [6].

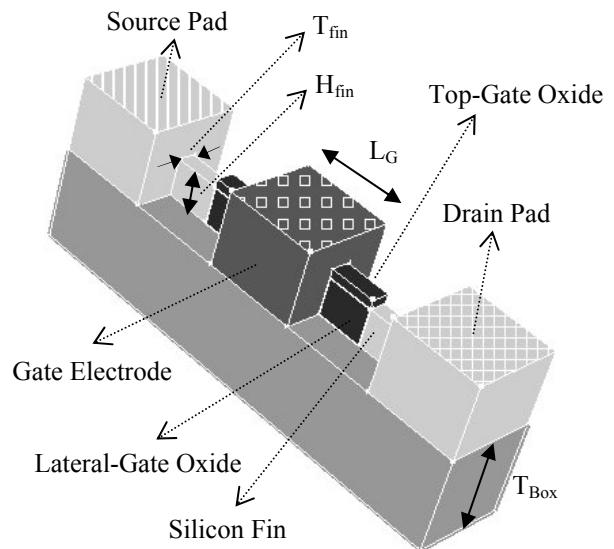


Fig.1 – Basic 3-D SOI-FinFET structure. The critical dimensions are indicated.

## 3. RESULTS

The simulated  $I_D$ - $V_G$  characteristics are shown in Fig.2 and 6 (linear scale) and Fig.3 and 7 (log scale) for different silicon fin thickness ( $T_{fin}$ ), doping ( $N_A$ ) and gate oxide thickness ( $t_{ox}$ ). The currents are normalized by the effective FinFET (double-gate) channel width ( $W_{eff} = 2 \times H_{fin}$ ) to facilitate the comparison with single-gate MOSFETs. The threshold voltages ( $V_T$ ) were extracted using the maximum transconductance ( $g_m$ ) method. The results are summarized in the Tab.1.

The values of  $V_T$  and  $S$  were extracted from Fig.2 and 3 and are shown in Fig.4 and 5, respectively, as a function of  $T_{fin}$ . The  $V_T$  increases as  $T_{fin}$  increases and tends to saturate in the transition from FD to PD fins. The transition occurs around  $T_{fin}$  of 100nm (see Fig.2 and 4). As  $T_{fin}$  decreases the total depletion charge ( $Q_D$ ) contribution to  $V_T$  decreases and becomes small compared to the contribution of the gate electrode to silicon work-function difference ( $\phi_{ms}$ ) and tends to be negligible. Also for fins thin enough a quantum effect of electron quantization energy has to be considered [1]. These quantum-mechanical effects are not subject of this work. The gate dielectric charge ( $Q_{ox}=1 \times 10^{12} \text{ \#/cm}^2$ ) contribution to  $V_T$  can be considered small. The sub-threshold slope ( $S$ ) is greatly affected in the transition from FD to PD fins (see Fig.3 and 5).

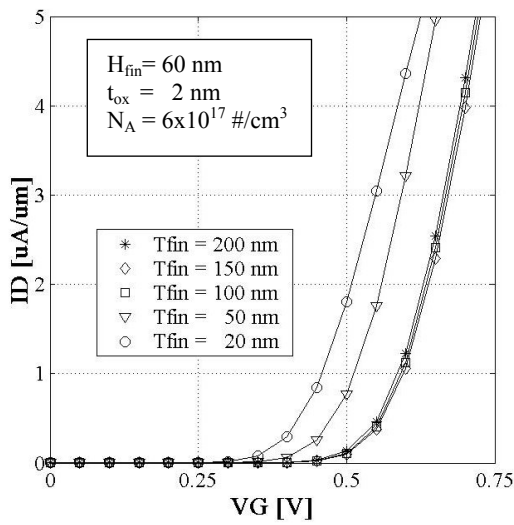


Fig.2 –  $I_D$ - $V_G$  characteristics (long-channel FinFET) for different silicon fin thickness ( $T_{fin}$ ).

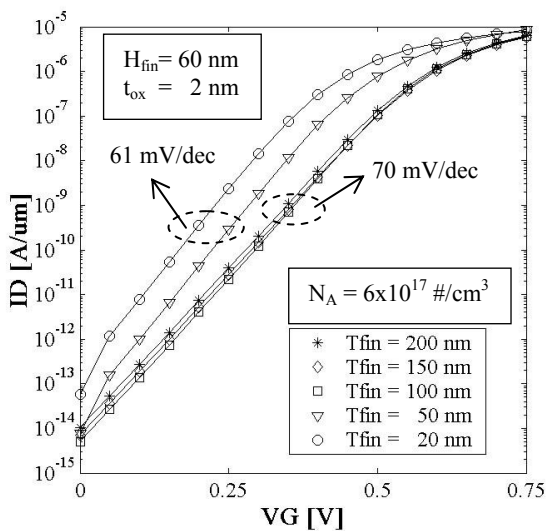


Fig.3 –  $I_D$ - $V_G$  characteristics (long channel FinFET - log scale) for different silicon fin thickness ( $T_{fin}$ ).

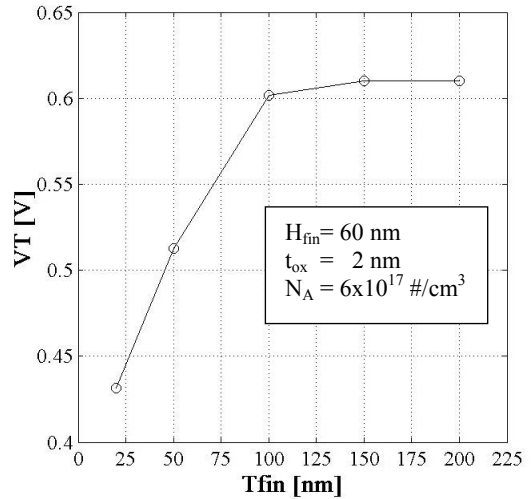


Fig.4 – Threshold voltage ( $V_T$ ) vs. silicon fin thickness ( $T_{fin}$ ).

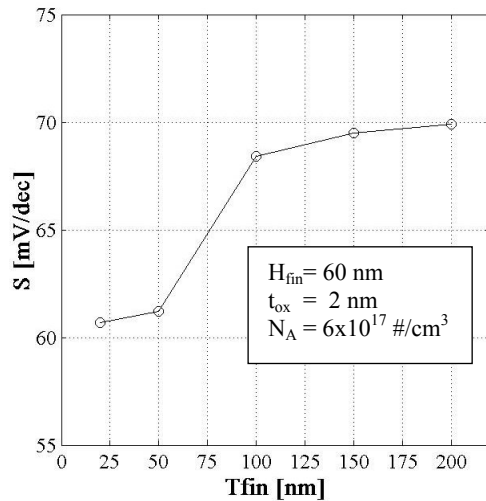


Fig.5 – Sub-threshold slope ( $S$ ) vs. silicon fin thickness ( $T_{fin}$ ).

Fig.6 and 7 show the  $I_D$ - $V_G$  characteristics (long-channel FinFET) for different  $N_A$  and  $T_{fin}$  of 20nm and  $t_{ox}$  of 2nm. The values of  $V_T$  were extracted and are shown in Fig.8 as a function of  $N_A$ . The  $V_T$  increases as  $N_A$  increases for now  $Q_D$  contribution to  $V_T$  can be compared to the contribution of  $\phi_{ms}$ . This behavior is in accordance with theoretical expressions for FD DG-MOSFETs [1]. The sub-threshold slope ( $S$ ) is not significantly affected as the fin remains FD (see Fig.7). An analysis of the electrostatic potential has shown that a fin doping around  $1 \times 10^{19} \text{ \#/cm}^3$  appears to be the limit between a FD and a PD fin. This also agrees with a depletion approximation analysis of a SG-MOS structure where the maximum width of the semiconductor space-charge region ( $x_{dmax}$ ) is taken at the onset of strong inversion.

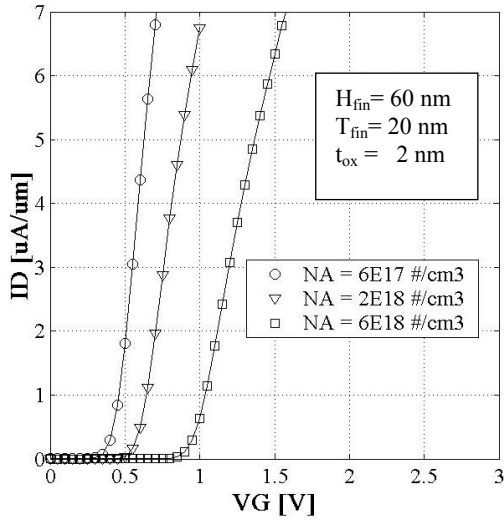


Fig.6 –  $I_D$ - $V_G$  characteristics (long-channel FinFET) for different silicon fin doping ( $N_A$ ).

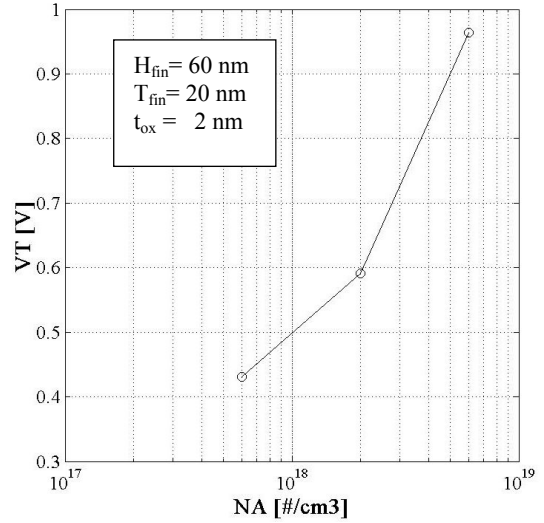


Fig.8 – Threshold voltage ( $V_T$ ) vs. silicon fin doping ( $N_A$ ).

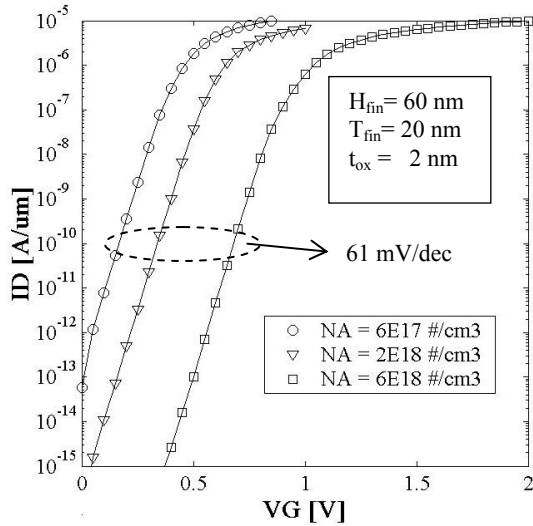


Fig.7 –  $I_D$ - $V_G$  characteristics (long channel FinFET - log scale) for different silicon fin doping ( $N_A$ ).

Tab.1 – Threshold voltage ( $V_T$ ) and Sub-threshold slope ( $S$ ) for different values of silicon fin thickness ( $T_{fin}$ ) and doping ( $N_A$ ).

$V_T$ (V)	$S$ (mV/dec)	$T_{fin}$ (nm)	$t_{ox}$ (nm)	$N_A$ (#/cm <sup>3</sup> )
0.61	70	200	2nm	6E17
0.61	69	150	2nm	6E17
0.60	68	100	2nm	6E17
0.51	61	50	2nm	6E17
0.43	61	20	2nm	6E17
0.59	61	20	2nm	2E18
0.96	61	20	2nm	6E18

#### 4. CONCLUSION

The results of a 3D-numerical simulation of the SOI-FinFET geometry and process parameters for analog circuit design were presented.  $I_D$ - $V_D$  characteristics were obtained and the threshold voltage ( $V_T$ ) and sub-threshold slope ( $S$ ) dependence with silicon fin thickness ( $T_{fin}$ ) and doping ( $N_A$ ) were shown. The influence of a partial depleted (PD) or fully depleted (FD) silicon fin on device characteristics was demonstrated.

#### 5. REFERENCES

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